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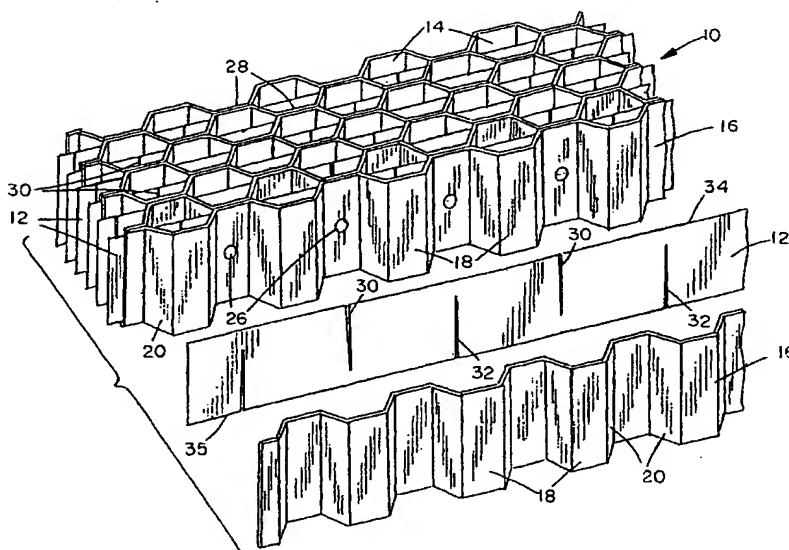
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(54) Title: HONEYCOMB CELL STRUCTURE AND METHOD OF MANUFACTURE



(57) Abstract: A honeycomb cell structure has a plurality of first strips each formed into a generally zig-zag configuration and placed side by side to form a plurality of rows of cells in a generally honeycomb configuration with nodes between adjacent cells in each row, and a plurality of second strips of brazing foil. Each second strip is positioned between a respective pair of adjacent first strips and the first and second strips are secured together at each node such that a brazing foil strip extends across each cell in each row of the honeycomb. The second strips have a series of spaced slits extending transversely from at least one side edge across at least a distance equal to greater than half of the width of the second strip, with at least some of the slits being located within the cells.

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